

## **Life Fitness 9100 Series Heartrate and Telemetry Equipped Treadmills**

### **How to...SEPARATE THE FRONT AND REAR FRAME ASSEMBLIES**

**Tools Required:** Standard screwdriver, hex key wrench set, socket and ratchet set

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#### **Step 1**

Turn the power OFF at the switch and by unplugging the unit at the electrical outlet.

#### **Step 2**

Remove the four SCREWS securing the MOTOR COVER in place and set COVER aside.

#### **Step 3**

Remove the four SCREWS securing the two REAR FRAME CAPS in position as well as the two SCREWS located on top of the SIDE PANELS above the REAR FRAME CAPS.

#### **Step 4**

Loosen, but do not remove, the two SCREWS securing the base of the right side HANDRAIL to the SIDE PANEL.

#### **Step 5**

Carefully tilt the unit on to its left side.

#### **Step 6 (Figure 1)**

Remove or loosen, but do not remove, the FRAME and SIDE PANEL BOLTS as designated in the Figure 1 diagram.

#### **Step 7**

Slowly tilt the unit back to its normal operating position.

#### **Step 8 (Figure 2)**

Grasp the right hand SIDE PANEL and pull it away from the machine along its entire length to provide clearance for the FRONT ROLLER pulley.

#### **Step 9 (Figure 2)**

Insert a standard screwdriver into the slot on the front of the IDLER LEVER and lift upwards to relieve tension from the DRIVE MOTOR BELT. Remove BELT from the DRIVE MOTOR pulley.

#### **Step 10 (Figure 2)**

Disconnect the WAX MOTOR/PUMP plug from the electrical outlet located on the left side of the frame.

#### **Step 11 (Figure 2)**

Grasp the REAR FRAME at each end of the REAR ROLLER and pull outward to separate the FRONT and REAR FRAME ASSEMBLIES.

#### **Step 12**

Reverse Steps 1 through 11 to return all parts to their proper positions.

**REASSEMBLY TIME SAVING TIP: WHEN SLIDING THE REAR FRAME ASSEMBLY BACK INTO POSITION USE A SLIGHT SIDE TO SIDE ROCKING MOTION TO OVERCOME ANY HIGH SPOTS WITHIN THE SIDE PANELS. ONCE THE REAR FRAME IS SET FIRMLY IN POSITION AGAINST THE STOP PINS, INSERT AND LOOSELY INSTALL THE FOUR FRAME BOLTS BEFORE TILTING THE MACHINE ON ITS SIDE AT STEP 7 AS YOU REVERSE THE STEPS.**

*Continued*

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How To...SEPARATE THE FRONT AND REAR FRAME ASSEMBLIES (Continued)

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**SECTION III**